

# **A Look at Wisconsin's Forest Industry: Structure, Impacts, and Trends**

***Critical Issues in Forest Management and Utilization  
Conference – Managing for Multiple Demands on  
Our Forests***

**April 12, 2011**

**Steve Hubbard  
Forest Products Specialist  
WI DNR Division of Forestry**

- State of the Industry; Resources
- Current Market Conditions
- Threats and Opportunities
- Questions



## State of the Industry; Resources

**Of Wisconsin's land base, 16 million acres (46%) are productive forest land**





## State of the Industry; Resources

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- While significant forest lands are being lost in other states, Wisconsin's forest lands have increased by 640,000 acres since 1985.
- Wisconsin grows more wood than it removes—about 490 million cubic feet is grown each year, while only 332 million cubic feet is removed.

## State of the Industry; Resources

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- Wisconsin now manages over 7 million acres of third party certified (SFI, FSC, ATFS) forest land.
- Wisconsin is the #1 paper making state in the nation and has been for 50 years- Maine is a close second.

# State of the Industry; Resources



Wisconsin has over 1,324 forest products companies



- 149 Sawmills
- 53 Veneer, Plywood, Eng.
- 433 Other Wood Products
- 282 Pulp & Paper
- 407 Wood furniture

# Wisconsin Forest Product Industries

■ Number Companies	2008:	1,536
Number Companies	2009:	1,324

■ Number of Employees	2008:	65,694
Number of Employees	2009:	60,899

■ Total Payroll	2008:	\$3,059,383,000
Total Payroll	2009:	\$2,742,114,000

Source: Nacker



# Wisconsin Forest Product Industries

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■ **Value of Shipments 2008: \$20,467,801,000**

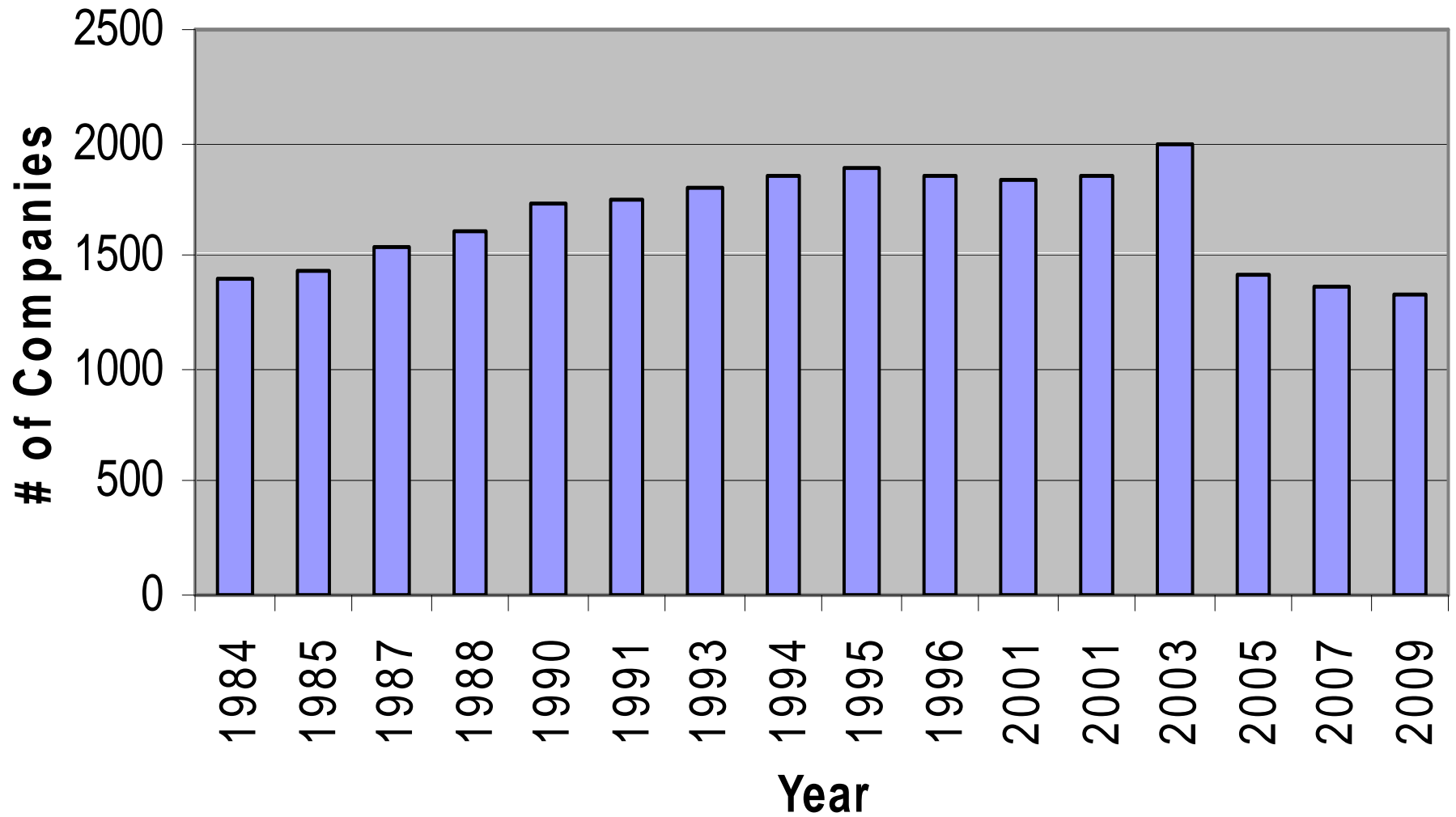
**Value of Shipments 2009: \$17,907,522,000**

■ **Capital Expenditures 2008: \$711,208,000**

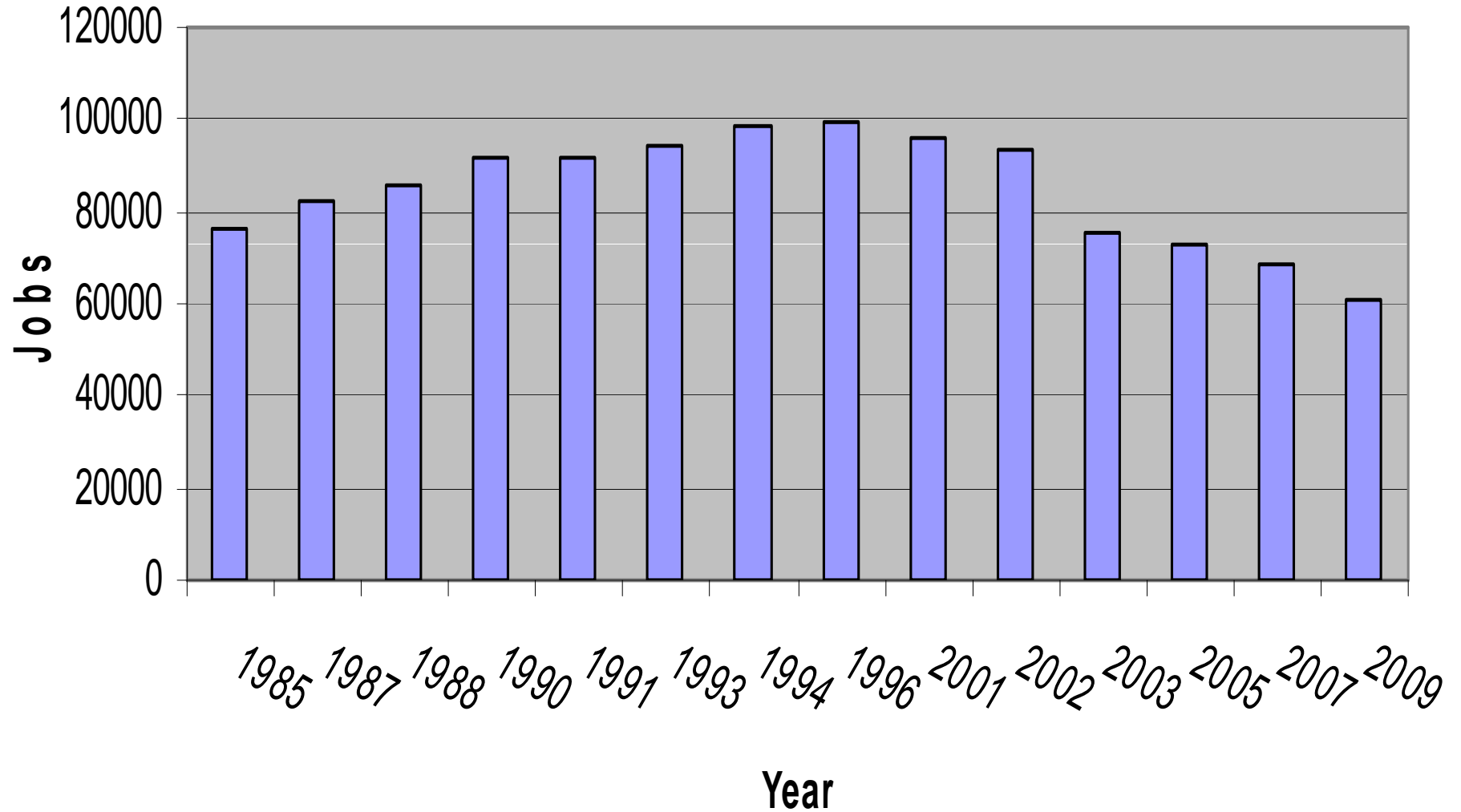
**Capital Expenditures 2009: \$509,941,000**



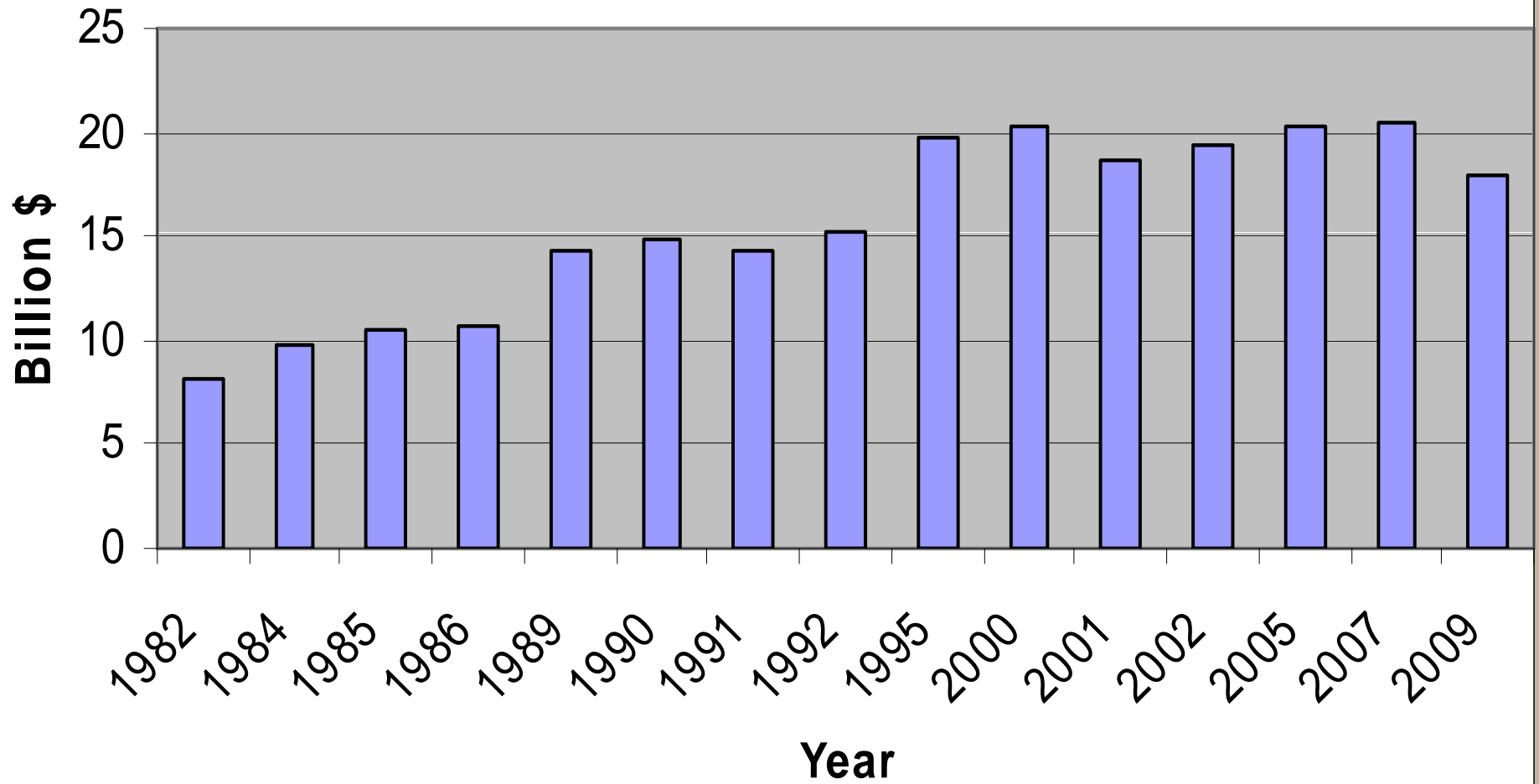
# Wisconsin Forest Product Companies



# Wisconsin Forest Industry Employment

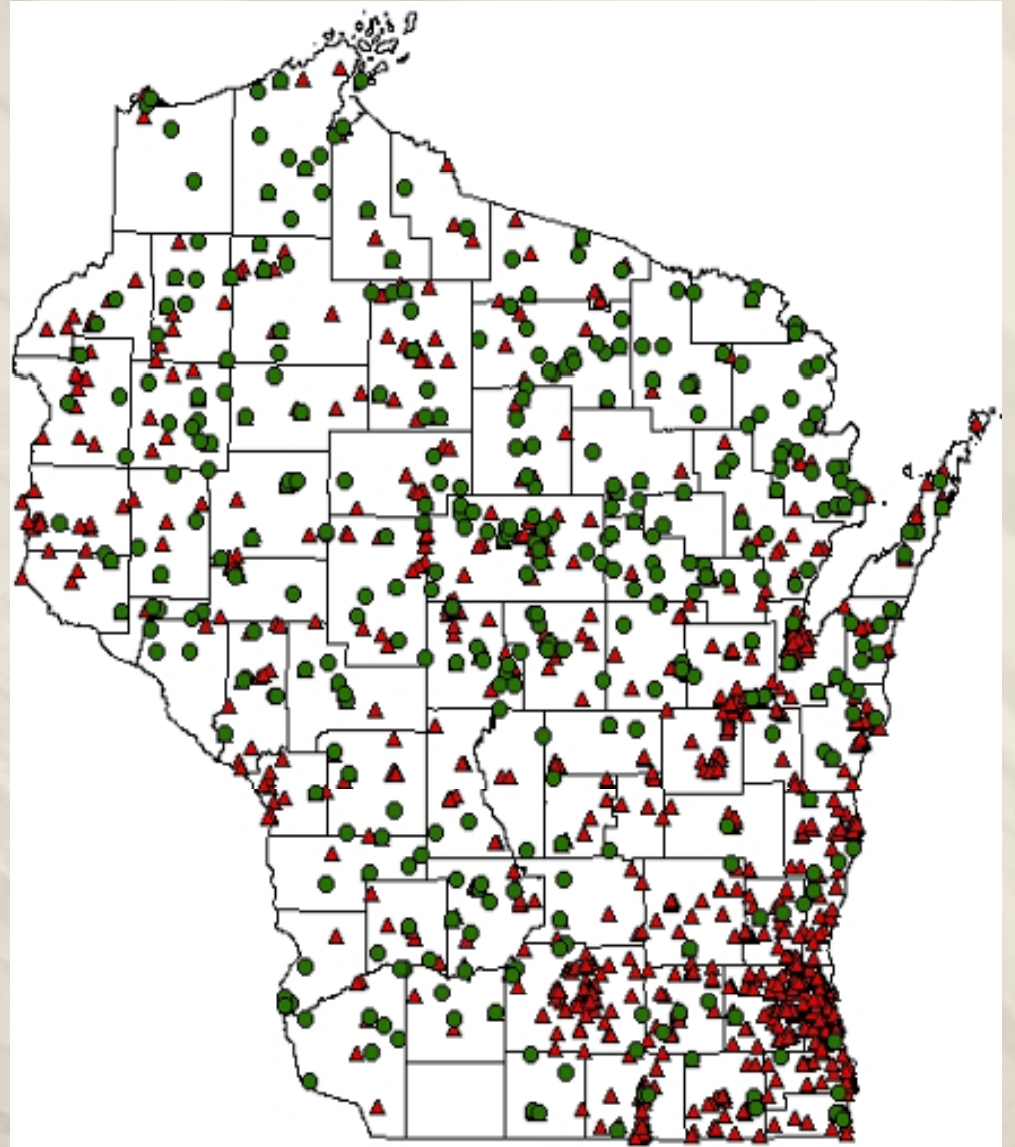


# Wisconsin Forest Industry Value of Shipments







# Forest Product Industry Locations

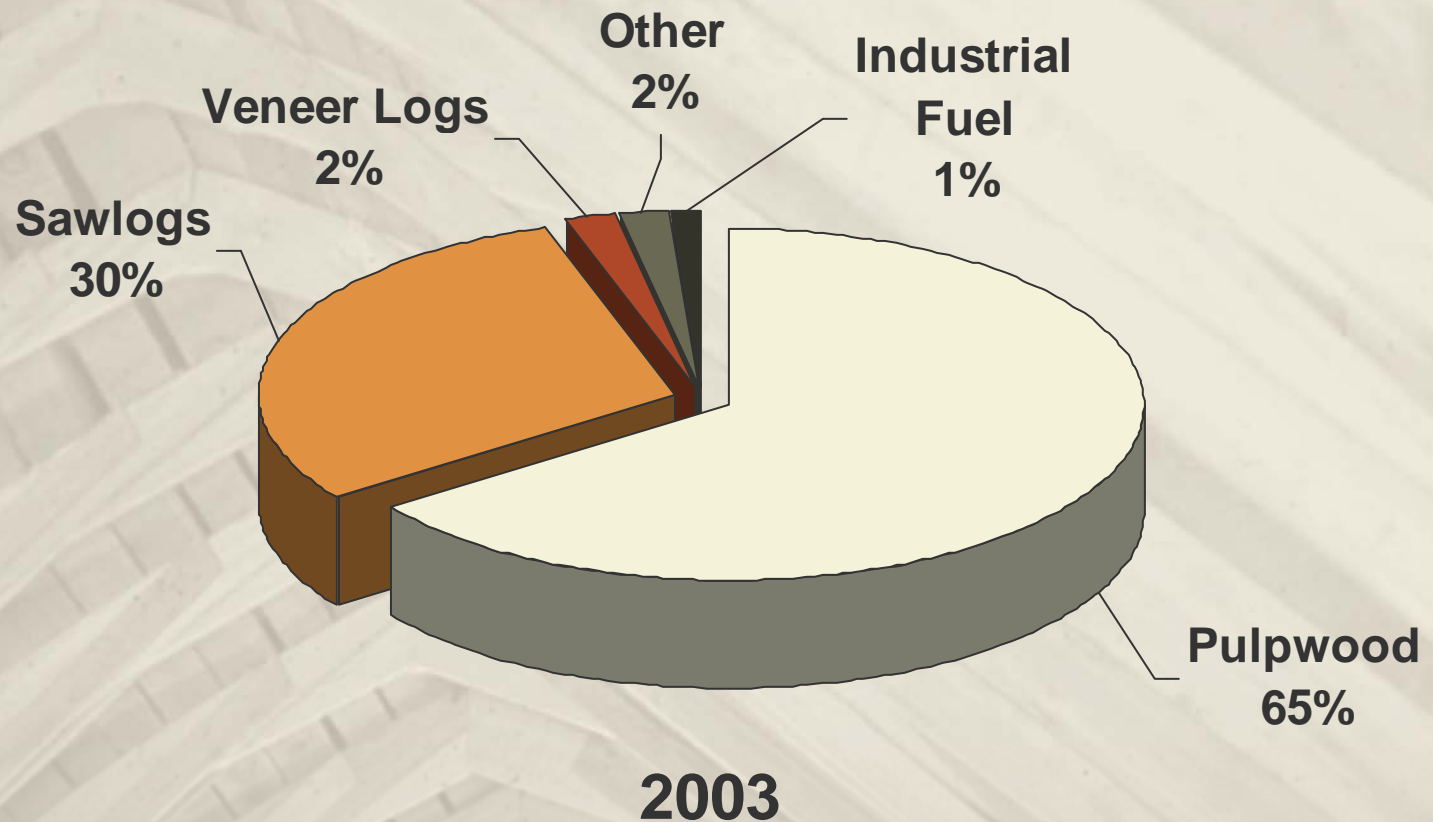


## Legend

-  Secondary Wood Industry
-  Primary Wood Industry

# Traditional Products

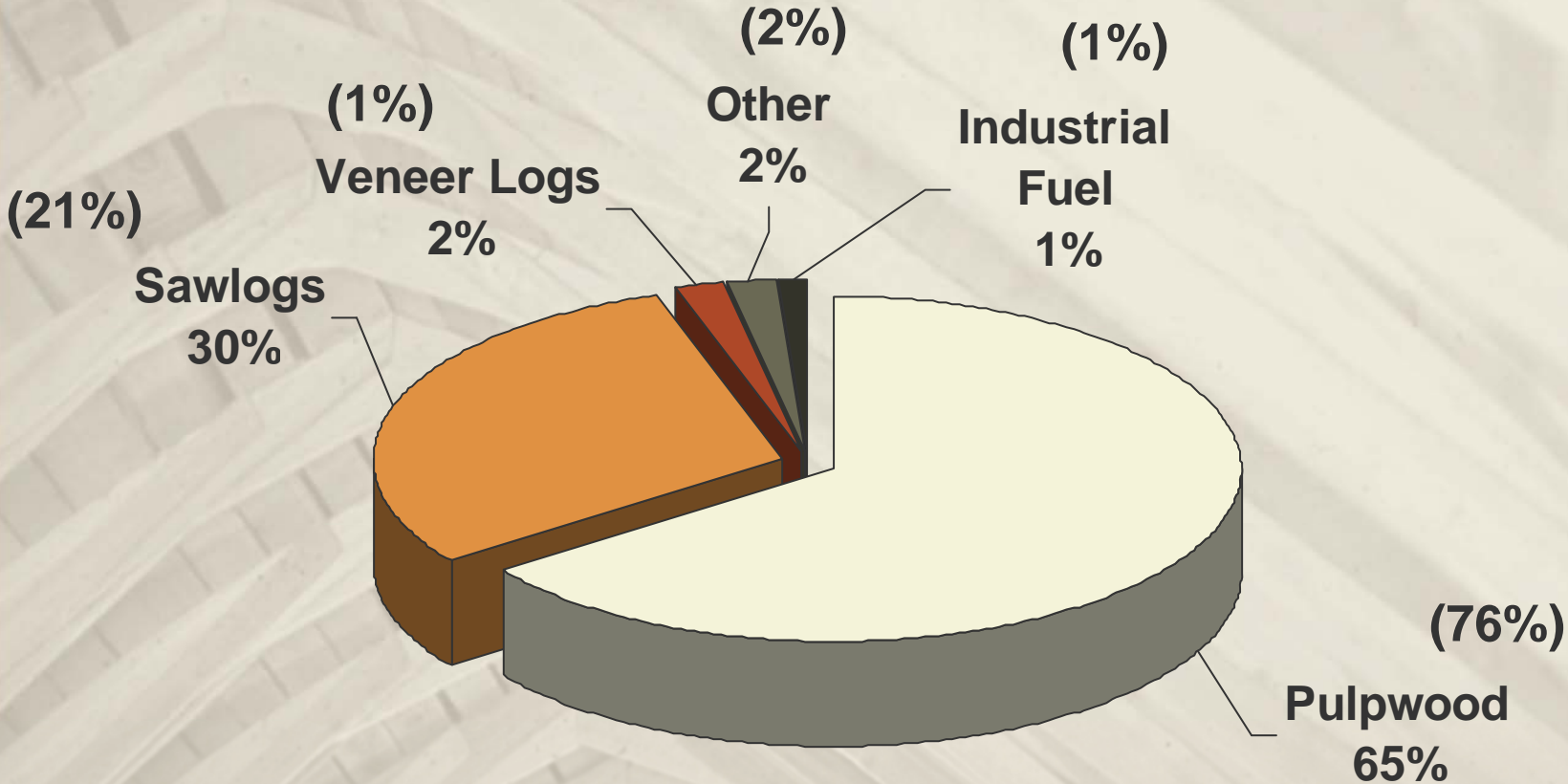
## Wisconsin's Wood Products



(Source: Reading & Whipple 2003)

# Traditional Products

## Wisconsin's Wood Products



(2011 estimates)



## Traditional Products

Subtle shift in consumption trend is deceiving:



Bottom line is a 36% decline in wood consumption from 2003!

# Wisconsin Lumber Markets

## Hardwood Lumber Production:

### ■ Nationally

- 12.8 billion board feet in 1999
- 9.3 billion board feet in 2008
- 6.5 billion board feet in 2009 estimated
- 7.0 billion board feet in 2010 estimated

### ■ Wisconsin

- 448 million board feet in 1999
- 328 million board feet in 2008
- 164 million board feet in 2009 estimated
- 200 million board feet in 2010 estimated

*Growth in 2010 driven by an increase in export markets*

## Why the reduction in Wisconsin wood consumption?

### 1. Globalized Marketplace

- Labor
- Environmental regulations
- Careful here because some exports beneficial

### 2. Downturn in our domestic economy

- Housing/Construction
- Consumers extremely price conscious



## Global Impact



The secondary forest products market has been hit hardest by globalization.

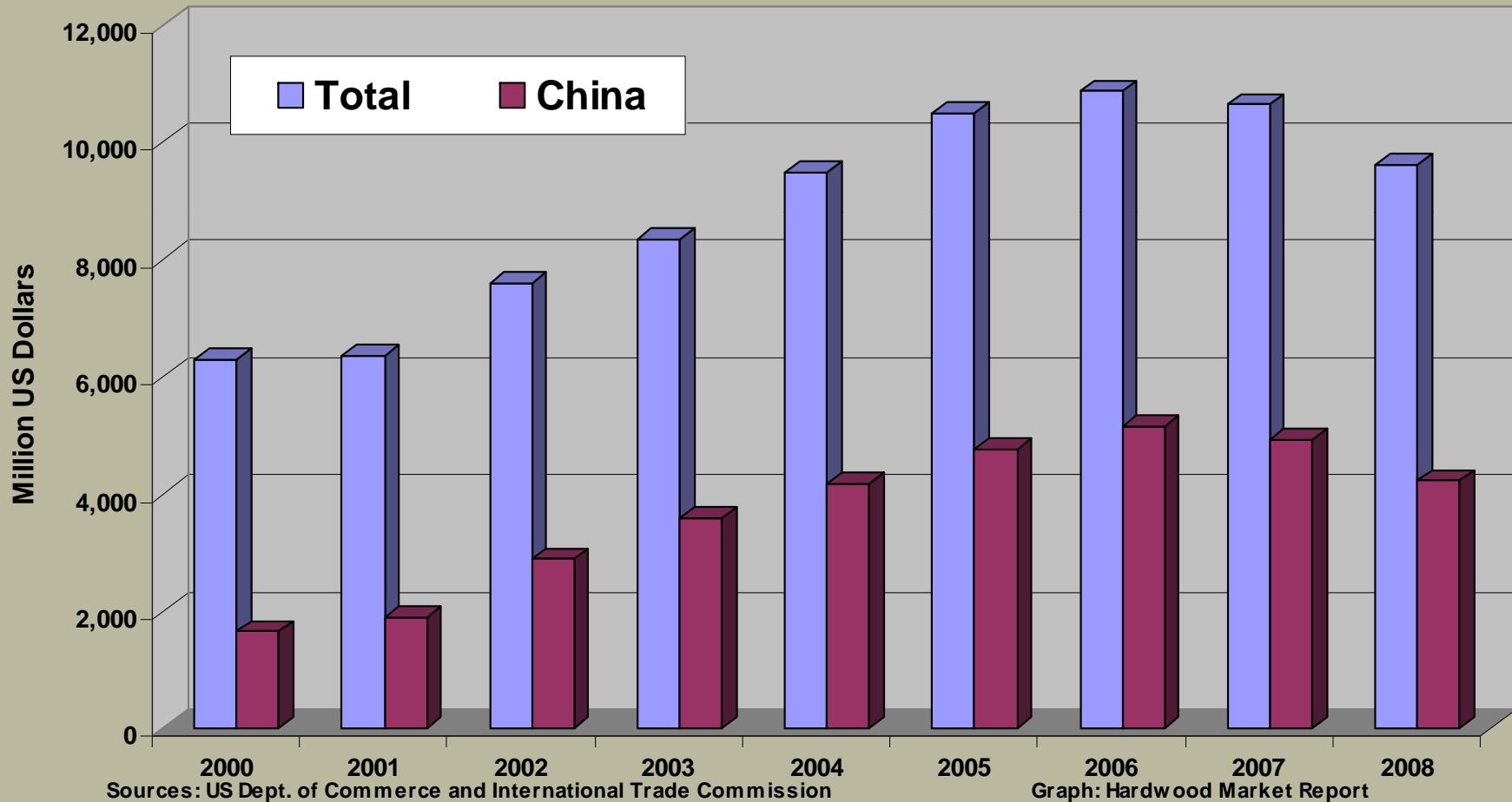


Lumber News Since 1922

# HARDWOOD MARKET REPORT

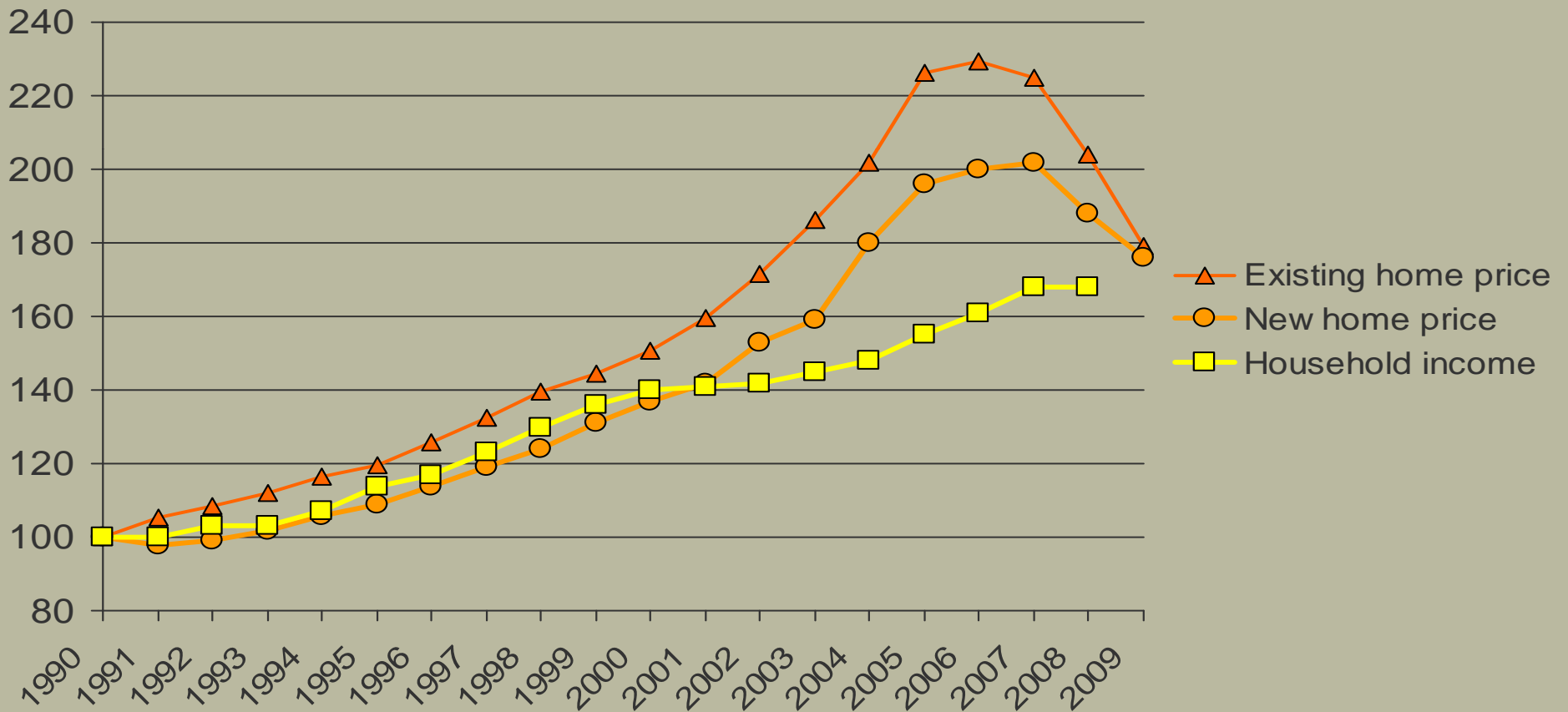


## US Imports of Wood Household Furniture



# Trends in single family home prices and household income; home prices were increasing at an unsustainable rate:

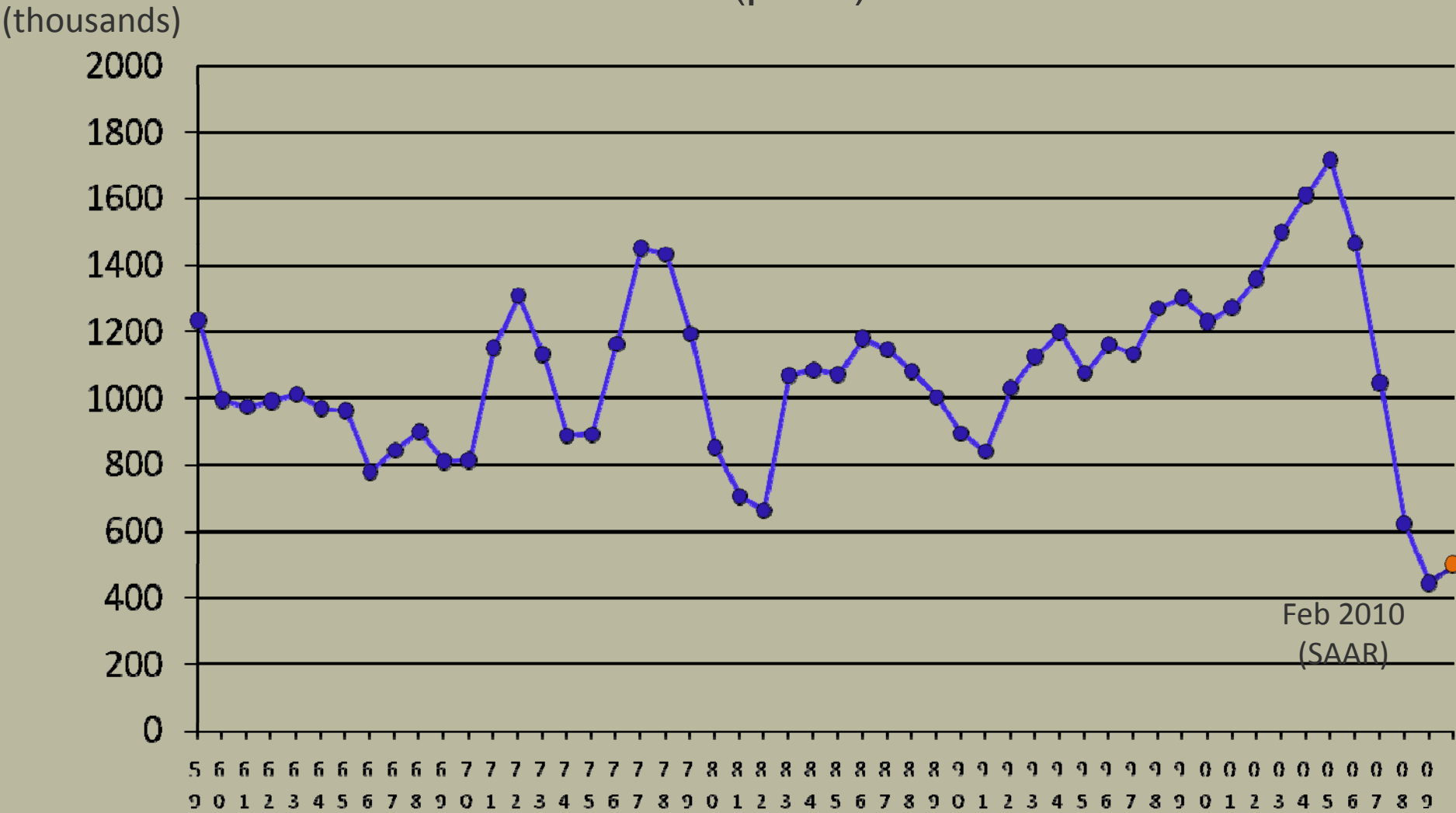
(1990=100)



Sources: Median income & median new home prices - U.S. Census Bureau; Median existing homes - Natl. Assoc. of Realtors

# Single family housing starts

Down 74% from 2005 (peak) to 2009

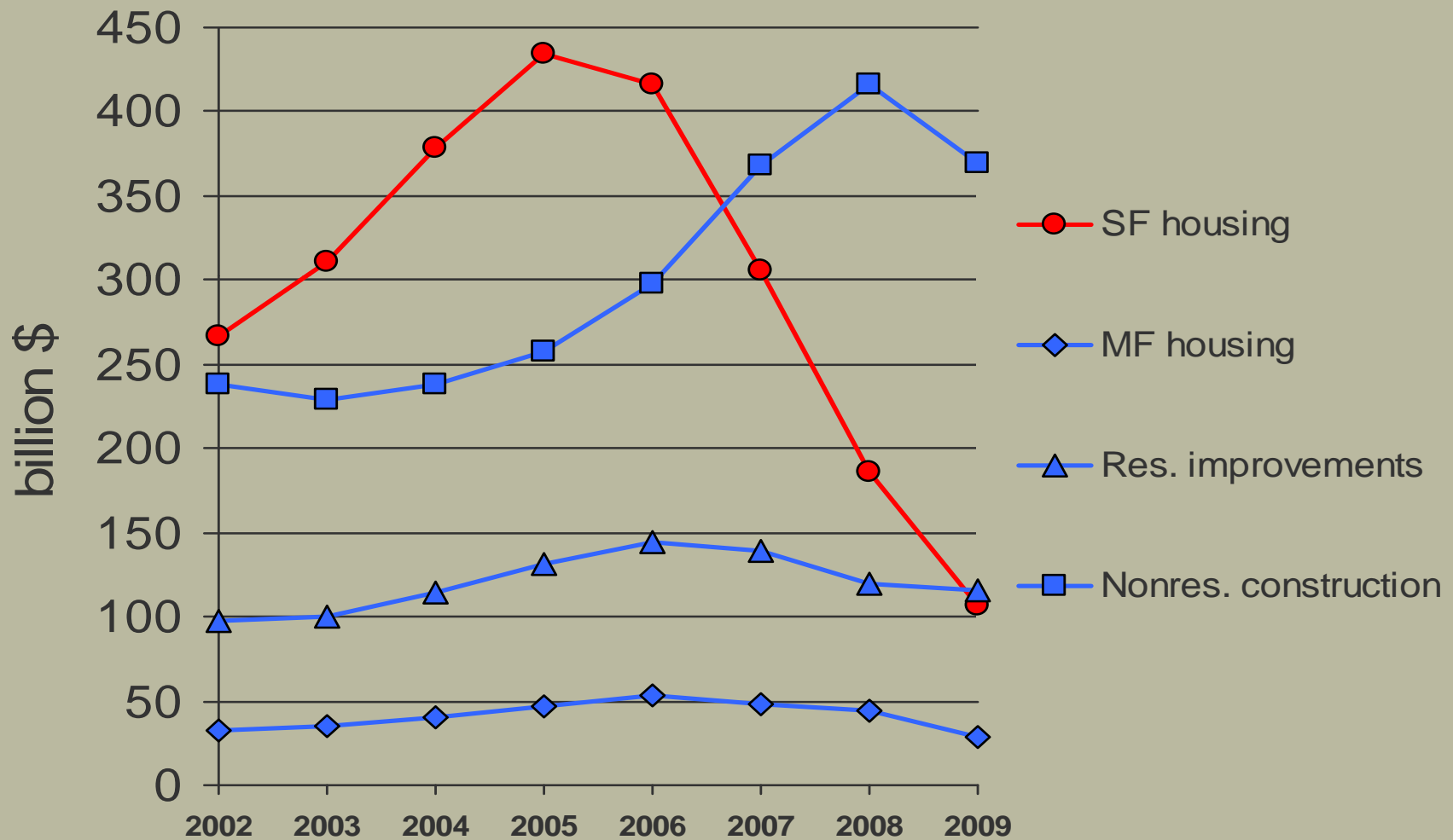


Feb 2010  
(SAAR)

Data source: U.S. Census Bureau



# Value of private U.S. construction: 2002-2009



Data source: U.S. Census Bureau, *Annual Value of Private Construction Put in Place*

# Opportunities

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- Medium/high quality products- focus on quality resources we have and position them well
- Restore lost manufacturing? (juvenile furniture)
- New markets (wood fuel and bio-refining)
- High degree of customization
- Process improvement methods (Lean and JIT Manufacturing, etc.)
- Solid workforce and customer Service

## Pulp Mill to Bio-Refinery

If our pulp mills are going to survive the current (traditional) marketplace they will need to become bio-refineries.



## Pulp Mill addition of Bio-Refinery

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- Flambeau paper and NewPage each received \$30 million in federal grants to do bio-refining
- Flambeau paper has started entering into contracts in preparation of construction
- Flambeau still looking for investors



# Woody Biomass

Potentially any portion of a woody plant in the forest can be called wood biomass:

- Residuals: tops, branches, cull logs and pulpwood, dead trees, etc.
- Dedicated crops
- Underbrush



# Woody Biomass

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- Biomass is and will be an increasing product from our forests
- How long development takes is the big question
- The general perception of what levels of biomass forests can provide are not the same as reality
- As this market develops additional new markets and room for innovation (i.e. Using wood pellets as animal bedding, changes in supply chain logistics, value added refining)

# Woody Biomass

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- Fiber may not stay cheap and prices need to increase so those supplying it can make a reasonable living.
- Automation, supply logistics, and efficiency are critical to reducing costs.
- As oil prices climb the biomass market will likely be more competitive with other methods of energy production.



# Wisconsin's Energy Needs

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- If you could collect all logging residues it would amount to 2% of existing energy needs.
- If all forest growth was used toward energy it could only supply 8.7% of existing energy needs.
- This level does not allow for management, current demand or following BMP's for biomass harvesting.



# University Wisconsin System

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- UW Madison plans to convert its Charter Street plant to biomass using about 200,000 dry tons per year to produce steam. **SCRAPPED**
- UW Stevens Point is planning a small biomass boiler 16,000 dry tons.
- UW Oshkosh is planning a small gasification system 16,000 dry tons.
- UW Superior is talking about a small biomass boiler- early in the process

# Proposed Electrical Generation

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- Domtar – WE Energies have proposed a 50 megawatt power plant for Rothschild.
- This would be a combined heat and power plant.
- Domtar buying about  $\frac{1}{2}$  the steam produced (exhaust from turbine). Procurement of the bio-mass would be done by Domtar.
- They are initially talking 500,000 green tons of fuel.
- Application has been submitted to Public Service Commission.

# Proposed Electrical Generation

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- Xcel energy was approved by the Wisconsin Public Service Commission to convert their Bay Front power plant in Ashland Wisconsin to use 250,000 dry tons of biomass.
- Currently operate 2 boilers

UPDATE: third boiler stopped due to unanticipated costs.



# Proposed Electrical Generation

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- DTE Energy Services Inc. purchased E.J. Stoneman power plant in Cassville.
- Wisconsin coal fired power plant is converting to a 40 megawatts biomass power plant.
- Using about 340,000 dry tons of biomass. Dairyland Power Cooperative has agreed to purchase all of the power.  
**STATUS: operating**



## Wood Pellet Plants

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Between 10-15 pellet plants in operation in Wisconsin- most are operating part time due to markets.

Another 10 are still looking into markets and manufacture.

With the prices of oil rising, we expect to see pellet markets improve.

## Maximize Benefits

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The impact to Wisconsin's economy is significant

- Pulp and Paper
- Veneer
- Lumber
- Log Cabins, building material, millwork
- Value Added (Furniture)
- Biomass (fuel)

# Summary

- Overall WI is doing better than many other states in retaining forest industries.
- Challenges facing the forest industry.
  - Global competition
  - Slump in the economy
  - Consolidations
- One company closing can devastate a town
- Look for new niche markets

# Sources and Literature Cited

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Hardwood Market Report.

Median income & median new home prices - U.S. Census Bureau; Median existing homes – Natl. Assoc. of Realtors

Nacker, Roger. Wisconsin Economic Development Institute, Madison, WI.

Reading, William H. and James W. Whipple. 2003. Wisconsin Timber Industry: An Assessment of Timber Product Output and Use in 2003. USDA Forest Service Resource Bulletin NRS-19.

U.S. Census Bureau, Annual Value of Private Construction Put in Place.

US Dept. of Commerce and International Trade Commission.



# Questions

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Steve Hubbard

Forest Products Specialist

WI DNR Division of Forestry

One Gifford Pinchot Drive

Madison, WI 53726

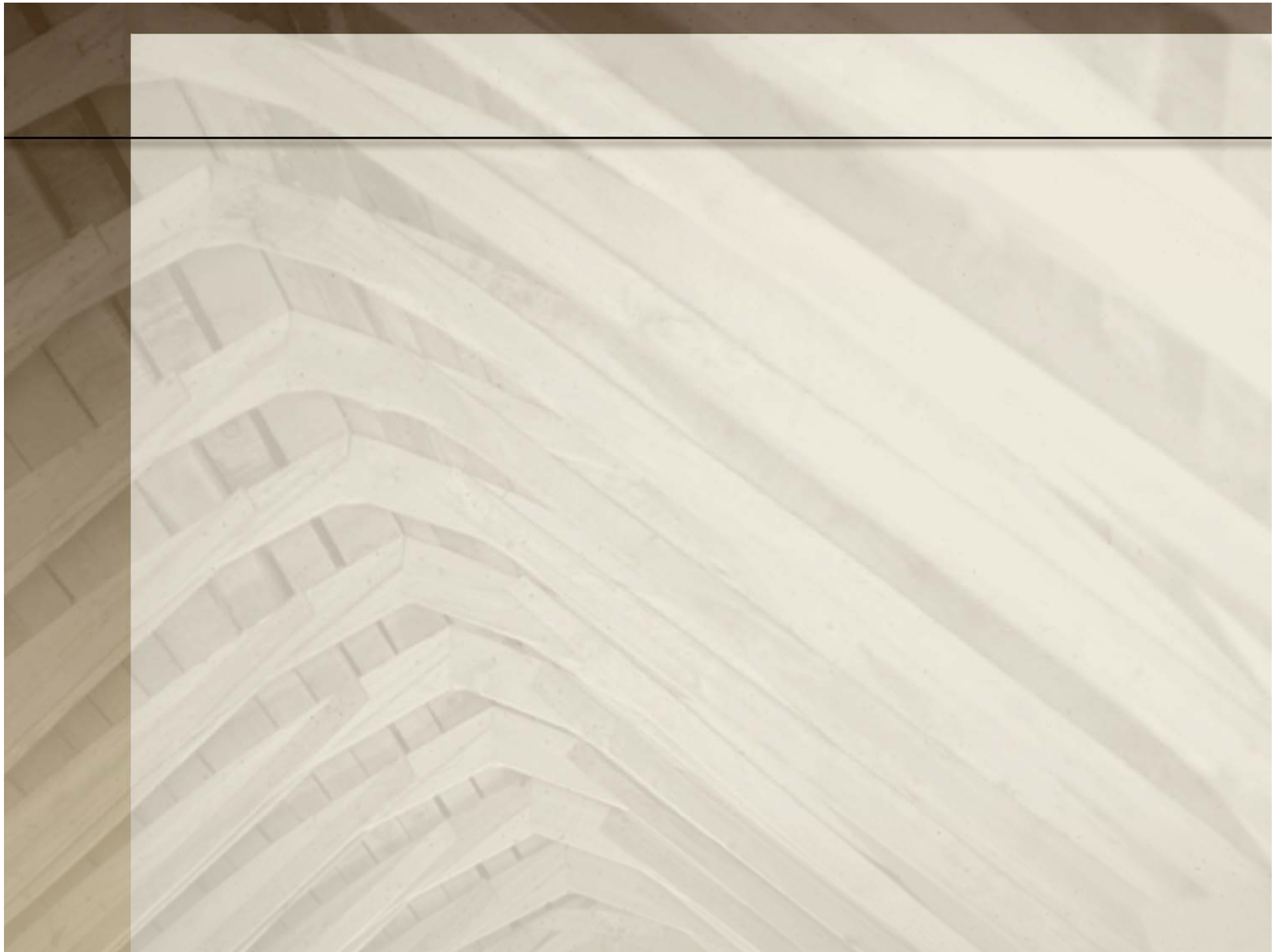
Phone (608) 231-9329

Email: [Steven.Hubbard@wi.gov](mailto:Steven.Hubbard@wi.gov)

<http://www.woodindustry.forest.wisc.edu>

<http://dnr.wi.gov/forestry/Publications/#usesof>

<http://dnr.wi.gov/forestry/newsletters>



# Wood Pellets

- Pellets need to have a feed stock MC of 10%
- Residential pellets can only contain 1% wood ash, which limits bark content in the feed stock
- Markets could become saturated as more plants go online
- Pellets sell domestically for \$140 to \$150 premium bagged a ton
- Pellets premium bulk \$120 to \$130
- Pellet industrial grade \$110 to \$130 (if you can sell it)
- Export markets can have prices over \$220 delivered  
The cost to deliver is about \$100 per ton
- Most successful industrial plants make pellets from mill residues which keeps raw material costs low

# Wood pellets

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- High energy prices have increased demand for wood pellet stoves.
- One new pellet plant was built in Peshtigo.
- Wood Pellets are in short supply globally.
- Several firms are considering putting in pellet manufacturing equipment in Wisconsin. The decrease in pulpwood demand and price has made these projects more viable.



## Estimate of contribution by owner for 2008

Ownership Category	% of 2008 removals	Employees	Total value of shipments (\$1000)
National Forests	5.9%	3616	\$1,063,229
Tribal	4.7%	2871	\$844,121
State	7.8%	4779	\$1,405,337
County	25.5%	15543	\$4,570,425
Industrial	11.4%	6934	\$2,038,853
NIPF	44.6%	27157	\$7,985,556
WI TOTALS	100.0%	60899	\$17,907,522

# Timber Trade Patterns

- 92% of the wood harvested in Wisconsin is used by Wisconsin manufacturers
- 6% of the wood harvested goes to Michigan
- Remainder goes to Minnesota and other states

# Niche Markets

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- The nature of existing forest products markets, particularly markets for specialty products, are changing.
- Competition and consumer demand have changed the manner in which firms must invest and market their products to compete within specific market segments.
- Forest product niche markets are increasing to meet that demand.



# Technical Assistance

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- Wisconsin has a strong technical assistance program for the forest industry.
- DNR Division of forestry, forest product specialists provide direct assistance along with two UW Extension forest products specialists.
- Help is also available from the USDA-FPL Technology Marketing Unit.



# Technical Assistance (con't.)

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- Financial analysis spreadsheets have been developed for primary wood processors to help them make better decisions.
- Industry directories are maintained.
- Custom technical assistance is offered to companies.
- Resource assessment.
- Work shops, etc.